

## Product Information



### DESCRIPTION

The IKA Throughbolt range has been developed to meet the changing demands of the market in terms of product approval levels, ease of fixing and product quality. The versatile through fixing for use in a wide range of applications in concrete of 20N/mm<sup>2</sup> and over.

Available in:  
Zinc plated steel - ATA

### SUITABLE FOR USE IN:

Concrete.

### FEATURES

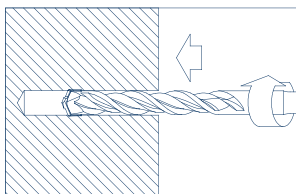
1. Cold formed body ensures constant dimensional accuracy.
2. Optimum cone angle for controlled expansion.



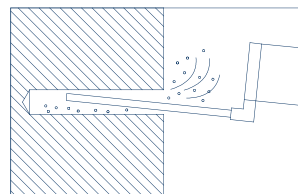
### IKA Throughbolt - Zinc Plated (ATA)

BOLT SIZE/HOLE IN CONCRETE (mm) (d)/(d <sub>o</sub> )	BOLT LENGTH (mm) (l)	NUT DIAMETER (mm) (A <sub>F</sub> ) (S <sub>w</sub> )	WASHER DIAMETER (mm) (D <sub>w</sub> )	THREAD LENGTH (mm) (l <sub>G</sub> )	HOLE DIAMETER IN FIXTURE (mm) (l <sub>G</sub> )	STANDARD EMBEDMENT			REDUCED EMBEDMENT			MINIMUM SUBSTRATE THICKNESS (mm) (h <sub>min</sub> )	RECOMMENDED TORQUE (mm) (T <sub>inst</sub> )
						MIN. HOLE DEPTH (mm) (h <sub>o</sub> )	EFFECTIVE ENBEDMENT (mm) (h <sub>ef</sub> )	MAX. FIXTURE THICKNESS (mm) (T <sub>fix</sub> )	MIN. HOLE DEPTH (mm) (h <sub>o</sub> )	EFFECTIVE ENBEDMENT (mm) (h <sub>ef</sub> )	MAX. FIXTURE THICKNESS (mm) (T <sub>fix</sub> )		
M8 8 mm	60	13	17	20	9	—	—	—	40	33	15	100	15
	80			55		48	15	33		30			
	115			55		48	50	33		65			
M10 10 mm	90	17	21	40	11	60	53	22	50	40	32	100	25
	115			60		53	42	40		52			
M12 12 mm	80	19	24	30	13	-	-	-	60	48	5	105	45
	100			80		74	4	48		24			
	120			80		74	24	48		44			
	135			80		74	39	48		58			
	180			80		74	84	48		103			
M16 16 mm	105	24	30	55	18	-	-	-	80	65	105	130	100
	140			100		89	20	67		140			
	180			100		89	60	67		180			

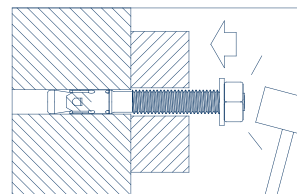
Step 1



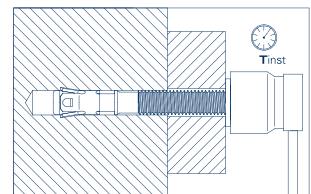
Step 2



Step 3



Step 4



## Specification Data

### Installation parameters

Anchor size		M8	M10	M12	M16
Nominal drill hole diameter $d_o$ [mm]		8	10	12	16
Depth of drill hole $h_i \geq$ [mm]		65	70	90	110
Embedment depth in concrete $h_{nom}$ [mm]		53	60	77	97
Effective anchorage depth $h_{ef}$ [mm]		45	51	66	80
Diameter of clearance hole in the fixture $d_f \leq$ [mm]		9	12	14	18
Installation torque moment $T_{inst}$ [Nm]		15	25	45	100
Minimum thickness of base material $h_{min}$ [mm]		100	105	135	160
Minimum spacing $s_{min}$ [mm]		67,5	76,5	99	120
Minimum edge distance $c_{min}$ [mm]		67,5	76,5	99	120

### Design method A, characteristic values for tension loads

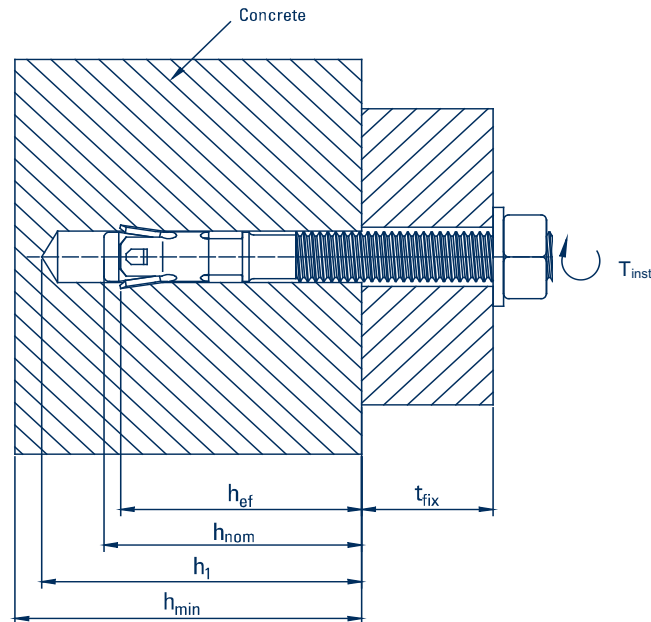
Anchor size		M8	M10	M12	M16
Steel failure					
Characteristic resistance $N_{Rk,s}$ [kN]		14,1	21,5	33,2	62,3
Partial safety factor $\gamma_{Ms}^{1)}$		1,5			
Pullout failure					
Characteristic resistance in non-cracked concrete C20/25 $N_{Rk,p}$ [kN]		9	12	16	30
Increasing factors for $N_{Rk,p}$ $\gamma_c$	C30/37	1,08			
	C40/50	1,15			
	C50/60	1,19			
Partial safety factor $\gamma_{Mp}^{1)}$		1,5 <sup>2)</sup>		1,8 <sup>2)</sup>	
Concrete cone failure					
Effective anchorage depth $h_{ef}$ [mm]		45	51	66	80
Spacing $s_{cr,N}$ [mm]		135	155	200	240
Edge distance $c_{cr,N}$ [mm]		70	80	100	120
Splitting failure					
Spacing $s_{cr,sp}$ [mm]		225	306	330	480
Edge distance $c_{cr,sp}$ [mm]		113	153	165	240
Partial safety factor $\gamma_{Msc}^{1)}$		1,5 <sup>2)</sup>		1,8 <sup>2)</sup>	

<sup>1)</sup> in the absence of other national regulations

<sup>2)</sup> the partial safety factor  $\gamma_2 = 1,0$  for M6 to M10 and  $\gamma_2 = 1,2$  for M12 to M16

### Displacements under tension loads

Anchor size		M8	M10	M12	M16
Tension load $N$ [kN]		6,5	8,0	8,1	15,8
Displacement	$\delta_{NO}$ [mm]	0,5	0,7	0,4	0,6
	$\delta_{N\infty}$ [mm]	0,9	0,9	0,9	0,9



## Design method A, characteristic values for shear loads

Anchor size	M8	M10	M12	M16
Steel failure without lever arm				
Characteristic resistance $V_{Rk,s}$ [kN]	7,3	11,6	16,9	31,4
Partial safety factor $\gamma_{Ms}^{1)}$	1,25			
Steel failure with lever arm				
Characteristic bending resistance $M_{Rk,s}^0$ [Nm]	15,0	29,9	52,4	133,2
Partial safety factor $\gamma_{Ms}^{(1)}$	1,25			
Concrete pullout failure				
Factor in equation (5.6) of ETAG 001 Annex C, 5.2.3.3 $k$	1,0		2,0	
Partial safety factor $\gamma_{Mcp}^{1)}$	1,5 <sup>2)</sup>		1,8 <sup>2)</sup>	
Concrete edge failure				
Effective length of anchor under shear loading $l_f$ [mm]	45	51	66	80
Effective diameter of anchor $d_{nom}$ [mm]	8	10	12	16
Partial safety factor $\gamma_{Mc}^{1)}$	1,5 <sup>2)</sup>		1,8 <sup>2)</sup>	

<sup>1)</sup> in the absence of other national regulations

<sup>2)</sup> the partial safety factor  $\gamma_2 = 1,0$  for M6 to M10 and  $\gamma_2 = 1,2$  for M12 to M16

## Displacements under shear loads

Anchor size	M8	M10	M12	M16	
Shear load $V$ [kN]	6,0	7,3	8,0	15,0	
Displacement	$\delta_{v0}$ [mm]	1,8	1,8	2,0	2,0
	$\delta_{v\infty}$ [mm]	2,7	2,7	3,0	3,0